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Generated Document.

(11) Publication number: 57093114 A

PATENT ABSTRACTS OF JAPAN

(21) Application number: 55169788

(22) Application date: 02.12.80

(51) Int'l. Cl.: B29C 17/04

(30) Priority:

(43) Date of application 10.06.82
publication:(84) Designated contracting
states:

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(54) VACUUM FORMING
METHOD FOR MULTI-
COLORED MOLDED
ARTICLE

(57) Abstract:

PURPOSE: To obtain a multi-colored molded article easily and at low cost by a method wherein a plurality of colors are applied to a plastic sheet, then the sheet is vacuum formed and a decorative plate is fitted to a part corresponding to a boundary line of the colors.

CONSTITUTION: For example, the plastic sheet 1 is applied with predetermined colors a, b and is

vacuum formed by placing it on a vacuum forming mold 2 with the boundary line 1 of the colors a, b kept in register with a central part of a recess 3 of the mold 2. Further, into a recess 5 formed in the molded article 4 thus obtained, the decorative plate 6 in the form of a pivot capable of fitting into the recess 5 is fixed so that any slight irregularities of the boundary line are covered completely.

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